



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4943-1**Job Sheet 193588****Part No:** D4943-1**Job Qty:** 12 pcs**Part Name:** Flex Hose**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/17/19**Job Tracking No:****Due Date:** 5/27/19**Created By:** Chantal Lavoie**Type:** Stock**Description:**

Note: DWG D4943 REV.D IPP REV.A NEW ISSUE JFS 13/09/19 VERIFY BY: DD IPP REV.B 14.05.05 AS PER
DWG REV.B DD VERF BY:JLM IPP REV:C 14.06.18 AS PER DWG REV.C DD VERF:JLM IPP REV:D
19.04.15 AS PER DWG REV.D DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup	Run		
Hrs	Hrs						Workcenter / Supplier Lead Time	
100	Purchasing	12 pcs	5/27/19	0.00	0.00		Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	12 pcs	5/27/19	0.00	0.00		Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S186756**Part:** D4943-1**Job No:** 193588**Serial No/Batch:** S186756**Revision:** D**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 06/03/19

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	12 pcs	5/27/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
130	Packaging 3-1 - Stock - B4B	12 pcs	5/27/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	12 pcs	5/27/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

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Pc ST 20-B

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Part Op 100 - Purchasing - Issue P/O: 043232 Purchase part #: 12EAS12S-03900F Possible supplier: AERO-FLEX

Descriptions: Certificate of conformity is required

110 - Receive & Inspect for Damage & Mat'l Certs - Certificate of conformity is required.

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
12EAS1S2-03900F	Flex Hose D4943-1	12 pcs (1 ea)	100-Purchasing	5186755

Job Allocations

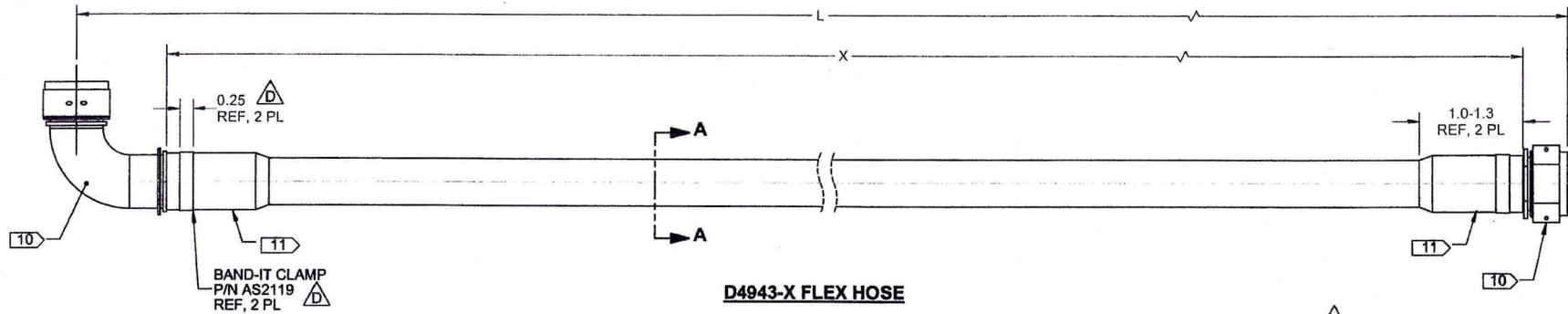
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	12EAS1S2-03900F	12	0	0

Part Specifications

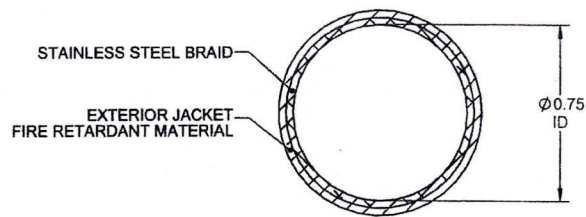
Specifications could not be found.

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SPECIFICATION CONTROL DRAWING



D4943-X FLEX HOSE



**SECTION A-A
TUBE BUILD-UP**

DART P/N	"L"	VENDOR	VENDOR P/N	WEIGHT	LENGTH OF EXTERIOR JACKET "X"
D4943-1	40.00	AERO-FLEX	12EAS12S-03900F OR 12EAS1S2-03900F	1.3 lbs	38" FREE LENGTH 37.1" INSTALLED LENGTH

NOTES:

- MATERIAL: BRAID: STAINLESS STEEL PER MANUFACTURER
JACKET: FIRE RETARDANT MATERIAL PER MANUFACTURER
END FITTING: STAINLESS STEEL PER MANUFACTURER
- FINISH: N/A
- TOLERANCES: N/A
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: PER QSI 044 6.1.
- WEIGHT: SEE TABLE
- MAXIMUM OPERATING TEMPERATURE 500°F
- MAXIMUM OPERATING PRESSURE 120 PSI
- END FITTING REQUIREMENTS: FEMALE, 3/4, 37° JIC FITTING (THREAD 1-1/16 UN), WITH LOCKWIRE HOLES
- OXIDE-RED FIRE SLEEVE END DIP PER MIL-A-48146 AND NAV. AIR 01-1A-20

RELEASED

2013 APR 11

EN19-635

D	ADDED NOTE 11, REVISED TABLE, REF CAR 18-265	VS	19.03.12
C	SEE CHART ADDED ADDITIONAL ACCEPTABLE P/N	AJS	14.05.01
B	SEE CHART: VENDOR WAS SWAGelok, VENDOR P/N WAS SS-FJ12TA12AS12-40F. REASON: VENDOR CHANGED FOR LEADTIME ISSUES.	AJS	14.03.14
A	NEW ISSUE	AJS	13.09.18
REV.	DESCRIPTION	BY	DATE
DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	PM	DRAWING NO.	REV. D
MFG. APPR.	SH	D4943	SHEET 1 OF 1
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	FLEX HOSE	NTS
DATE	19.03.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO043232



Supplier: AEF002-VU
Aero-Flex Corp
3147 Jupiter Park Cir
Jupiter, FL 33458 USA
Phone: 561-745-2534
Fax: 561-745-2537

PO No: PO043232

PO Date: 4/17/19

Due Date: 5/30/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Fedex P1 Overnight

Pynt Terms: Net 30

Freight Terms:

Special Comments: QUOTE NO. Q190417EH

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		12EAS1S2-03900F			Flex Hose D4943-1 : AS PER DWG D4943 REV. D	Firmed	-	5/3/19	3 pcs	0 pcs	3 pcs	\$603.94/pcs	\$1,811.82
					w/o 193516								
					w/o 194377	Firmed	-	5/17/19	3 pcs	0 pcs	3 pcs	\$603.94/pcs	\$1,811.82
Sub Total:									6	0	6		\$3,623.64
2	193588	12EAS1S2-03900F			Flex Hose D4943-1 : AS PER DWG D4943 REV. D	Firmed	-	5/30/19	12 pcs	0 pcs	12 pcs	\$603.94/pcs	\$7,247.28
3	193654	12EAS1S2-03900F			Flex Hose D4943-1 : AS PER DWG D4943 REV. D	Firmed	-	5/30/19	12 pcs	0 pcs	12 pcs	\$603.94/pcs	\$7,247.28
Grand Total:													\$18,118.20



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PURCHASE ORDER PO043232



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Aero-Flex Corp.
3147 Jupiter Park Circle
Jupiter Fl 33458

Phone# 561-745-2534 Fax# 561-745-2537
www.aero-flex.aero



Packing Slip

Certificate of Conformance

Date	Invoice #
5/31/2019	3182

Bill To Dart Aerospace Ltd 1270 Aberdeen Street Hawkesbury, ON K6A 1K7	Ship To Dart Aerospace Ltd 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada
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AF S.O. #	Customer P.O. #	Ship Date	Via	FOB	Project
PO043232	PO043232	5/1/2019	FED EX Overnigh		

Quantity	Item	Part Number/Rev	Description
27	1	D4943-1	FLEX HOSE ASSEMBLY - AF#12EAS1S2-03900F

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We hereby certify the above parts, including all materials, have been manufactured, tested and packed in conformance with all requirements of your order and the applicable government specifications and standards. Records of tests, inspections and certification indicating the above conformance are on file at Aero-Flex Corp. available for examination. It is hereby certified that any parts identified with TSO identification (a) were produced under Federal Aviation Administration (FAA) approved manufacturing and quality control system/methods as set forth in the FAA issued Technical Standard Order authorizations (TSO), and (b) such parts and/or materials are new and are in condition for safe operation. If applicable, satisfactory compliance with the conditions and tests required for TSO approval indicates the hose assembly has met the minimum performance standards in this TSO.

It is the responsibility of those desiring to install this hose assembly on an aircraft or engine to determine that the installation will not cause the hose assembly to be subjected to conditions in excess of those for which it has been approved. The hose assembly may only be installed in a manner acceptable to, or approved by, the Administrator.

The above commodities are subject to the Export Administration Regulations (EAR) and/or International Traffic in Arms Regulations (ITAR). If applicable, it is your responsibility to obtain a validated export license for this material from the Department of Commerce or the Department of State if so required under the applicable U.S. Govt. Export Control Regulation. The above material shall not be shipped to any country that has an embargo placed on it by the U.S. Govt or any entity on the U.S. Debarred list. By accepting the items on this PackSlip/C of C/Invoice you agree to Aero-Flex Corp's Terms and Conditions of Sale. These commodities, technology or software were exported from the United States in accordance with Export Administration Regulations. Diversion contrary to U.S. law is prohibited. These items may not be used directly or indirectly in prohibited nuclear, chemical, biological, or missile weapon activities.

Michael E. Scott
Quality Manager

Form 4QF015-01
REV C

Aero-Flex Corporation
 3147 Jupiter Park Circle, Ste. 2
 Jupiter, Florida 33458
 Ph 561.745.2534 Fax 561.745.2537



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PRESSURE TESTING / HELIUM MASS SPEC EXAMINATION REPORT

☒ Aerospace ☐ Ground Support

TO Aero-Flex Corporation		FROM Anthony Petty		DATE 05/28/2019	
PROJECT AF Dwg: 12EAS1S2-03900F Dwg Rev: - Part: 12EAS1S2-03900F Part Rev: -					
PURCHASE ORDER NO. AF INVENTORY Line 1			AF ROUTER NO. STK5547		
ITEM	☒ Weld ☐ Castings ☐ Pipe		☒ Machined Parts		Other Hose
	☒ Non-Weld ☐ Castings ☐ Pipe		☒ Machined Parts		Other Hose
MATERIAL	Size 3/4"	No. of pieces 7	Type of Base Metal AUSS	Type of Filler Metal P8	WELD ☒ As Welded ☐ Smooth
LOCATION	Location Aero-Flex Corporation			System PT-001	
Acceptance Standard CUSTOMER			Procedure AF 2QP024		
TYPE OF CHECK	☒ Initial ☐ In Process ☐ Rework ☐ 24 Hr ☐ 7 Day ☒ Final				
TYPE OF INSPECTION METHOD	☒ Hydrostatic ☐ Pneumatic ☐ Bubble Test ☐ HMST-Pressurized Components ☐ HMST-Evacuated Components				
	Test Pressure/Vacuum 180 PSIG		Test Temperature 75°F Ambient		HMST Test Instrument N/A
	Test Medium/Concentration Potable Tap Water		Bubble Solution N/A		HMST Standard Leak N/A
	Gage Mfr. McDaniel	Model FIP-GF	Range 0-3000 PSIG	ID Number AFCG301	Tracer Gas/Concentration N/A
	Soak Time/Test Holding Time 10 Minutes Minimum				HMST Sensitivity Acceptance N/A
Reference Summary CUTOMER DRAWING (D4943)			Results of Inspection Satisfactory/Pass No Leaks were Detected.		
CopyTo: AF File		Requested By PO Contract		Reported By Anthony Petty	
		☐ Customer Specifications ☒ Accept ☐ Reject		Quality Designee Michael Scott	

NOTICE: THIS EXAMINATION REPORT IS A REPORT OF THE RESULTS OF THE TEST PROCEDURES ACTUALLY PERFORMED BY THIS COMPANY. IT IS SUBJECT TO THE LIMITATIONS OF THE TESTING SPECIFICATIONS AND PROCEDURES WHICH WERE UTILIZED. BY FURNISHING THIS REPORT, AERO-FLEX CORPORATION DOES NOT GUARANTEE ANY CONDITION OF THE TESTED SPECIMEN.

Aero-Flex 4QF024-01

Aero-Flex Corporation
 3147 Jupiter Park Circle, Ste. 2
 Jupiter, Florida 33458
 Ph 561.745.2534 Fax 561.745.2537



PRESSURE TESTING / HELIUM MASS SPEC EXAMINATION REPORT

☒ Aerospace ☐ Ground Support

TO Aero-Flex Corporation		FROM Mike Deakter		DATE 05/31/2019	
PROJECT AF Dwg: 12EAS1S2-03900F Dwg Rev: - Part: 12EAS1S2-03900F Part Rev: -					
PURCHASE ORDER NO. AF INVENTORY Line 1			AF ROUTER NO. STK5548		
ITEM	☒ Weld ☐ Castings ☐ Pipe		☒ Machined Parts		Other Hose
	☒ Non-Weld ☐ Castings ☐ Pipe		☒ Machined Parts		Other Hose
MATERIAL	Size 3/4"	No. of pieces 17	Type of Base Metal AUSS	Type of Filler Metal P8	WELD ☒ As Welded ☐ Smooth
LOCATION	Location Aero-Flex Corporation			System PT-001	
Acceptance Standard CUSTOMER			Procedure AF 2QP024		
TYPE OF CHECK	☒ Initial ☐ In Process ☐ Rework ☐ 24 Hr ☐ 7 Day ☒ Final				
TYPE OF INSPECTION METHOD	☒ Hydrostatic ☐ Pneumatic ☐ Bubble Test ☐ HMST-Pressurized Components ☐ HMST-Evacuated Components				
	Test Pressure/Vacuum 180 PSIG		Test Temperature 75°F Ambient		HMST Test Instrument N/A
	Test Medium/Concentration Potable Tap Water		Bubble Solution N/A		HMST Standard Leak N/A
	Gage Mfr. McDaniel	Model FIP-GF	Range 0-3000 PSIG	ID Number AFCG301	Tracer Gas/Concentration N/A
	Soak Time/Test Holding Time 10 Minutes Minimum				HMST Sensitivity Acceptance N/A
Reference Summary CUTOMER DRAWING (D4943)			Results of Inspection Satisfactory/Pass No Leaks were Detected.		
CopyTo: AF File		Requested By PO Contract		Reported By Mike Deakter	
		☐ Customer Specifications ☒ Accept ☐ Reject		Quality Designee Michael Scott	

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